



“THE PRODUCER”

MODEL 60

**CARTONING
MACHINERY**

**CONTINUOUS OR INTERMITTENT
MOTION HORIZONTAL CARTONER**

**MANUAL OR AUTOMATIC
PRODUCT LOADING**

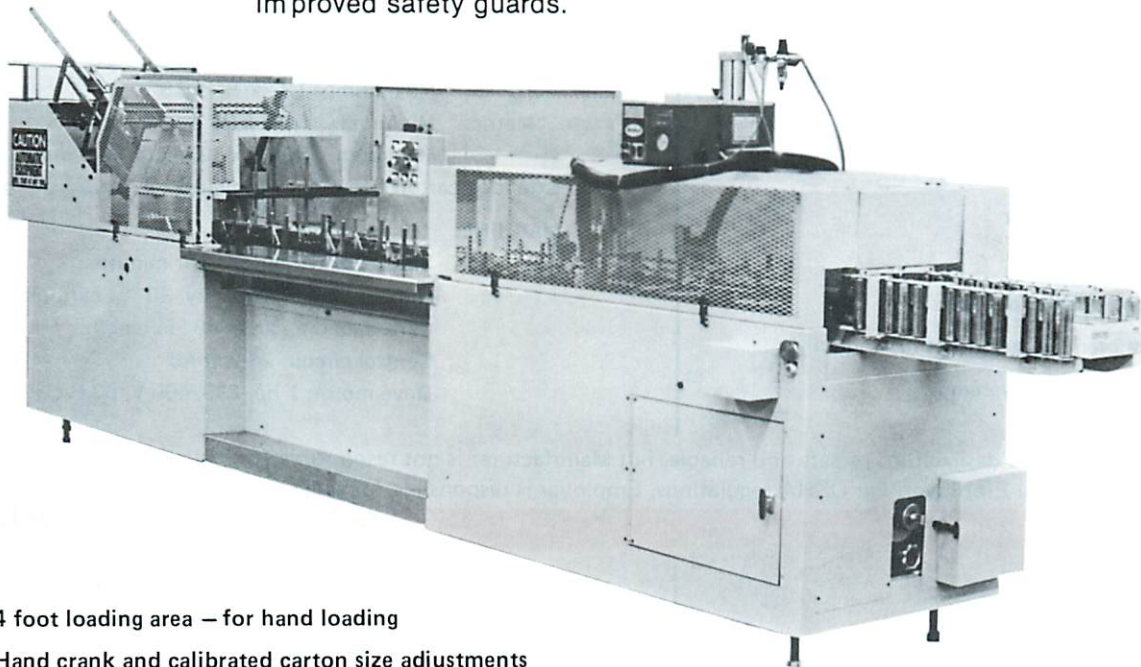
FOR REVERSE TUCK, STRAIGHT TUCK OR GLUE END CARTONS

SPEED: 15-60 cartons per minute

CARTON SIZE RANGE: Minimum: 2" × 1" × 5"

Maximum: 12" × 5" × 15"

- Select intermittent, continuous or “on-demand” carton flow with the flick of a switch as your production requirements change—magnetic clutch drive and time-delay relay are standard equipment.
- Quick, easy carton size adjustments—calibrated adjustment points.
- Change parts not required for cartons of same style within the standard range.
- New safety features: 24 volt control circuit, push button start-stop switches, overload safety control to stop machine, multiple emergency stop buttons, improved safety guards.



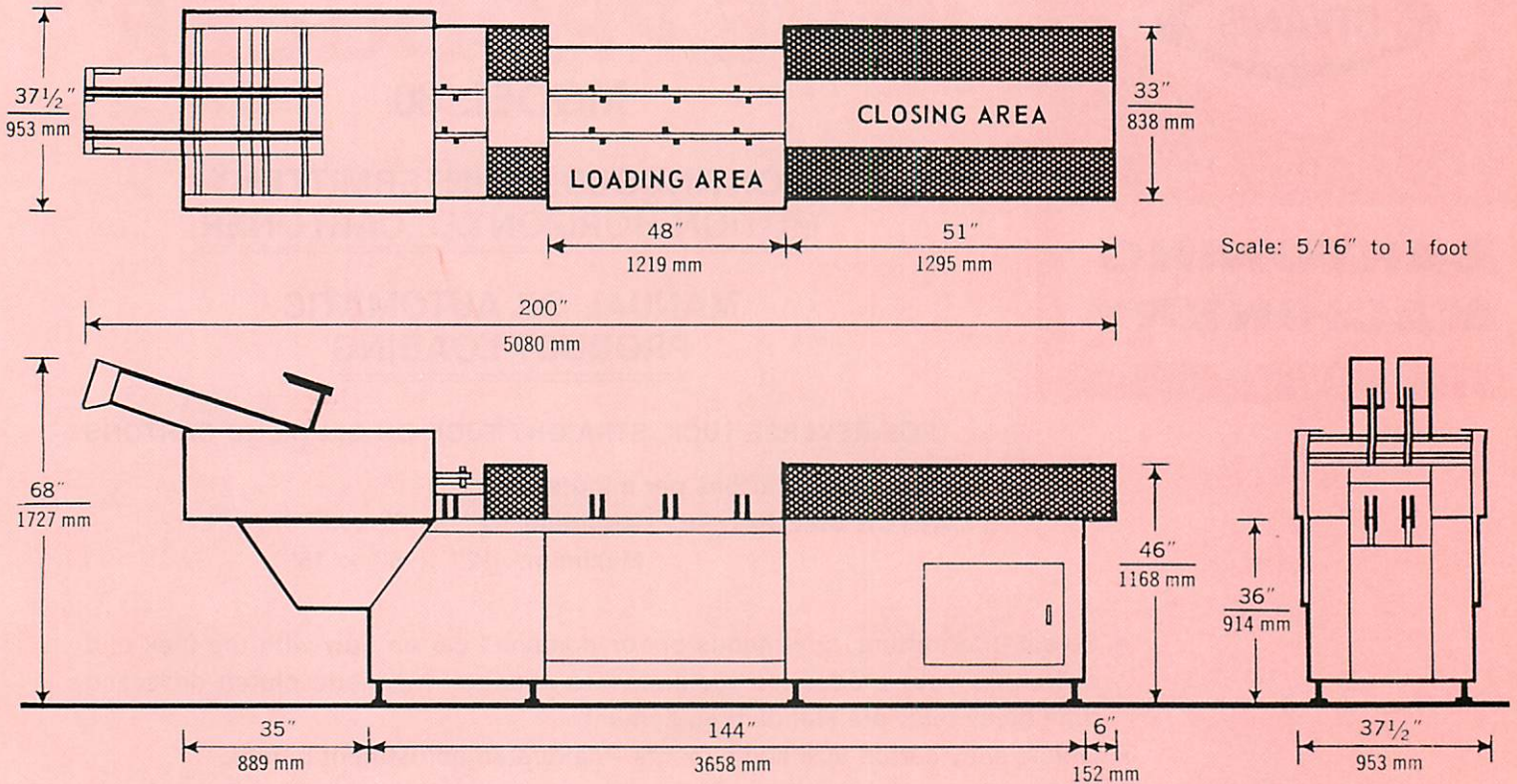
4 foot loading area – for hand loading

Hand crank and calibrated carton size adjustments

Hopper loading capacity – 36 inch stack of cartons



Model 60 HORIZONTAL CARTONER



ACCESSORIES

- End panel printer
- End panel debosser
- Straight tuck conversion kit
- Protruding product detector
- Hot melt glue applicator
- Cold glue applicator
- Hot air carton sealing device
- 4-Flap attachment (intermittent motion only)
- Automatic lubrication systems

SPECIFICATIONS

CARTON:

- Minimum: 2" x 1" x 5"
- Maximum: 12" x 5" x 15"
- Metric: Minimum: 50.8 x 25.4 x 127.0 mm
- Maximum: 304.8 x 127.0 x 381.0 mm

Extended carton size ranges available on factory approval

MACHINE:

- Speed: 15-60 cartons per minute
- Hopper loading capacity: 36" of cartons
- Carton loading area: 48" in length
- Control circuit: 24 volt AC
- Drive motor: 1 hp, 230/460 V, 60 cycle, 3 phase

All Bivans machines are designed to be safe and reliable, but Manufacturer is not responsible for malfunctions due to incorrect use or maintenance by Employer. Per OSHA regulations, Employer is responsible for safe use and operation of all machinery.

Sales and Service:



Product improvement is a continuing Bivans Corporation project. Therefore, all specifications are subject to change without notice.

BIVANS CORPORATION

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